Page 1 Work Order ID 60656 Thursday, July 15, 2010 1:20:00 PM Setup Start Accept D412-704-011 Item ID: **Revision ID:** Stop Copilot Emergency Cargo Release **Item Name:** Cust Item ID: Start Qty: 2.00 7/15/2010 **Start Date: Customer:** Req'd Qty: 2.00 Required Date: 7/22/2010 Reference: Start Run Date://0-Tooling: Date: **Process Plan:** Approvals: Stop Date: SPC (Y/N): Date: QC:_ Tool # Plan . Accept Reject Reject Insp. Tool ID Set Up/ Operation Sequence ID/ Qty Number Stamp Code Qty Run Hours Description **Work Center ID Revision Nbr Draw Nbr** Rev N/A N/A 0.00 100 DOCUMENT CONTROL 0.00 DC Memo Photocopy bluefile and create labels per PPP D412-704-011CHG001 Document Control 0.00 Pick Kit 110 0.00 Packaging Memo Packaging 0.00 QC4- 100% Inspect kits for completeness 120 Diolatio 0.00 Memo Quality Control

Dart Aerospace Ltd WORK ORDER CHANGES W/O: **Approval Approval** DATE STEP PROCEDURE CHANGE Qty By Date Chief Eng / QC Inspector Prod Mgr Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA ____ Date: ____ Resolution: _____ Disposition: _____ QA: N/C Closed: ____ Date: ____ WORK ORDER NON-CONFORMANCE (NCR) NCR:

		Description of NC		Corrective Action Section B	Verification	Approval	Approval	
DATE	STEP Description of NC Section A		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
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Revision ID:									Sto	p	
Item Name:	Copilot Emer	gency Cargo Release	(1881) 8 (18) (48)						} .	i ibaniai i	anis ira irai isai
Start Date:	7/15/2010	Start Qty: 2.00) 		Cust Iter	m ID:			4		
Required Date	e: 7/22/2010	Req'd Qty: 2.00			Custome	r: 					
Reference:			-					R	un Sta	rt	
Approvals:	Process Pl	an:	Date:	Tooling:		Date:			Sto	***************************************	
			Date:	SPC (Y/N):		Date:			3 300		
Sequence ID/ Work Center	ID	Operation Description		Set Up/ Run Hours	Tool II	Tool#	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130				0.00						/ 1	.0
		Packaging								14/7	130
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Packaging		Identify and 011 □ Locat	l pack for shipping as per ion: □PP	r PPP D412-794- P Rev:		 			:		. Ne
			Warda Ordan Balanca	0.00					1	. 1	_ /
140	1	QC21- Final Inspection	- Work Order Release	0.00		 				10 108	3/03
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		Description of NC		Corrective Action Section		Verific	tion	Annroval	Approva
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	B Sign Date			Approval Chief Eng	Approva QC Inspecto
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DATE	STEP		Initial	Action Description	Sign	& Section			
DATE	STEP		Initial	Action Description	Sign	& Section			
DATE	STEP		Initial	Action Description	Sign	& Section			

Page 1 **Picklist Print** Thursday, July 15, 2010 1:20:03 PM Work Order ID: 60656 D412-704-011 Parent Item: Required Date: 7/22/2010 Start Date: 7/15/2010 Parent Item Name: Copilot Emergency Cargo Release Required Qty: 2.00 Start Qty: 2.00 IPP Rev:B \square 05.01.28 \square Hardware added to Step $3\square KJ/RF$ Comments: IPP Rev:C□05.12.21□Hardware removed on Step 3□ EC Qty per Kit Total Qty Date Unit of Qty on Status Route Bin Primary Last Replacement Mfg/ Component Item ID/ Hand Issued Issued Measure Seq ID **Qty** Item Location Location Purch Item ID Item Name Each 46.0000 100 Purchased No MS21919-DG5 Clamp Loc Qty Loc Code Location 40 ST307 40 114988 6 ST319 6 114761 13.0000 120 Each No Manufactured D3207-2 + (Bracket Loc Oty Loc Code **Location** 13 ST202 13 57562 14.0000 (*) 120 Each Manufactured No D3207-5 Bracket Loc Code Loc Qty Location 14 ST245A 3 43620 11 46856 6.0000 Each' 120 No Manufactured D3208-1 Doubler Loc Code Loc Qty Location 6 ST202 6 55045

Dart Aerospace Ltd WORK ORDER CHANGES W/O: **Approval** Approval QC Inspector DATE PROCEDURE CHANGE By Qty **STEP Date** Chief Eng / Prod Mgr Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA ____ Date: _____ Resolution: _____ Disposition: ____ QA: N/C Closed: ___ Date: _____ WORK ORDER NON-CONFORMANCE (NCR) NCR: Corrective Action Section B **Description of NC** Verification | Approval | Approval DATE | STEP | Action Description

DAIL	O I L	Section A	Chief Eng	Action Description Chief Eng	Date	Section	С	Chief Eng	QC Inspector
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Picklist Print Thursday, July 15, 2010 1:20:03 PM						:		Page 2
Work Order ID: 60656 Parent Item: D412-704-011 Parent Item Name: Copilot Emergence				II 1418		Start Date Start Qt	e: 7/15/2010 y: 2.00	Required Date: 7/22/2010 Required Qty: 2.00
D3208-11 }	Manufactured	No		120	Each	16.0000	2	
Filler 42			Location ST045 57563	<u>Loc</u>	16 16	Loc Code	5756	
D3208-3 A Pedal Mount Angle	Manufactured	No		120	Each	5.0000	1 2	6
D3208-7	Manufactured	No	Location ST202 47417	<u>Loc</u>	5 5 Each	Loc Code 8.0000	<u> 474</u>	:) :
Filler			<u>Location</u> ST202	Loc	: Oty 8	Loc Code	† ;	
D3208-9 Doubler	Manufactured	No	55460	120	8 Each	15.0000	38 960	
			Location ST202 57754 ◀		15 15	Loc Code	5776	
D3214-1	Manufactured	No		120	Each	7.0000		C1/7/30(
			Location ST045 43623	<u>Lo</u>	7 1 1	Loc Code	5828-	2 _
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Dart Aerospace Ltd

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DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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Part No	:	PAR #:	Fault Ca	tegory:	NCR: Ye	s No DQ	A:	Date: _			
		resolution:									
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DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sigr Da	ı& ∣ _{Sec}	tion C	Chief Eng	QC Inspector		
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Picklist Print

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Thursday, July 15, 2010 1:20:04 PM

Work Order ID: 60656

Parent Item:

D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

D412-704-041 (

Manufactured

Each 120

Pedal Assembly (205/212/214/412) D412-704-045

Manufactured

120

Each

Loc Qty

2

2

Start Date: 7/15/2010

Required Date: 7/22/2010

Start Qty: 2.00

Required Qty: 2.00

2.0000

0.0000

Location ST223

59828

Loc Code

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DATE	STEP	PRO	CEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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	R	esolution:						Date: _				
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DATE	STEP	Description of NC Section A	Initial	Corrective Action Sec Action Description	tion B Sigi		ation	Approval Chief Eng	Approval QC Inspector			
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REFERENCE ONLY

5.0 PARTS LIST

Qty	Qty	Qty	Qty	Qty		
-011	-013	-041	-043	-045	Part Number	Description
х					D412-704-011	COPILOT'S EMERGENCY CARGO RELEASE KIT
						(210/212/214/412)
	Х				D205-704-013	COPILOT'S EMERGENCY CARGO RELEASE KIT
						(205)
1	1	Х			D412-704-041	PEDAL ASSEMBLY (205/210/212/214/412)
	1		Х		D205-704-043	CABLE ASSEMBLY (205)
1				Х	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
		1			D3204-041	PEDAL ASSEMBLY (OR ECM 999702-1)
		1			D3205-1	PEDAL BRACKET (OR ECM 999703-1)
		1			D3205-3	BACK PLATE (OR ECM 999709-5)
		1			D3206-1	PEDAL ARM (OR ECM 999704-1)
 	11				D3207-1	BRACKET
11	4				D3201-2	BRACKET
	1				D3207-3	BRACKET
1	4				D3207-5	BRACKET
1	1				D3208-1	DOUBLER (OR ECM 999709-1)
1	4				D3208-11 2	FILLER
1	1				D3208-3 ,	PEDAL MOUNT ANGLE (OR ECM 999709-7)
1	1				D3208-5	MOUNT ANGLE
. 1	<u> </u>				D3208-7 .4 D3208-9	FILLER (OR ECM 999709-3) DOUBLER
<u>'</u>		1			D3208-9 D3209-041	BRACKET ASSEMBLY (OR BHT 204-070-993-001)
1	1					PLACARD (OR ECM 999712-1)
****			1		D3214-1 / D3217-1	CABLE
				1	D3217-1	CABLE
			1	1	D3257-1	FITTING
			1 1	1	D3258-1	ANGLE BRACKET
					D3230-1	ANOLE BIVACILE
		1			AN315-4R	NUT
		- 5	2	- 2	AN960JD10	WASHER
		.4	2	2	AN960JD10L	WASHER
		11			AN960JD416	WASHER
		3			AN960JD416L	WASHER
			3	3	NAS509-3	NUT
		3	2	2	MS21042L3	NUT (OR MS21042-3)
<u> </u>		5			MS21042L4	NUT (OR MS21042-4)
. 4	4		·		MS21919DG5 🛫	CLAMP
		1			MS24694-S102	SCREW
	2		<u> </u>]	MS35489-10	GROMMET
			1 .	1	AN3-5A	BOLT
		2			AN3-6A	BOLT
		1			AN3-10A	BOLT
			1	1	AN3-13A	BOLT
		1			MS9519-10	BOLT
		1 1			AN4-10A	BOLT
		2			AN4-12A	BOLT
		1			AN4-13A	BOLT

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Revision: **B**

Date: 07.08.10